

TekniClean Polyester Wipers

■ CHARACTERISTICS

Made of 100% Polyester fibers, this tightly constructed fabric utilizes an ultra-dense weaving pattern to prevent unraveling or snagging on rough, abrasive surfaces.

■ APPLICATIONS

- Cleaning tools & equipment with baked on residues
- Wiping rough surfaces
- Suitable for ISO 3 and higher cleanrooms

■ FEATURES & BENEFITS

- Available in dry and presaturated versions
- Ultra-clean due to proprietary manufacturing processes, these products will meet your expectations for low-shedding, low extractables and residue removal with every use
- Precision saturation control yields the ideal balance of solvent application and residue removal to ensure an efficient work process



TekniClean Polyester Knit Wipers

Product	Class	Edge Finish	ESD†	Pre-Sat	IPA%*	Wiper Size	Packaging
TC3PB1-99	ISO 3	Ultra-Borderseal				9" x 9" (23cm x 23cm)	100 ea/bag; 10 bags/case
TC3PB1-12	ISO 3	Ultra-Borderseal				12" x 12" (30cm x 30cm)	100 ea/bag; 10 bags/case
TS3PBI10-99	ISO 3	Ultra-Borderseal		◆	10	9" x 9" (23cm x 23cm)	100 ea/pail; 2 pails/case
TS3PBI10R-99	ISO 3	Ultra-Borderseal		◆	10	9" x 9" (23cm x 23cm)	50 ea/bag; 2 bags/pack; 6 packs/case
TS3PBI70Z-99	ISO 3	Ultra-Borderseal		◆	70	9" x 9" (23cm x 23cm)	50 ea/pouch; 15 pouches/case
TS3PBI70-99	ISO 3	Ultra-Borderseal		◆	70	9" x 9" (23cm x 23cm)	100 ea/pail; 2 pails/case
TS3PBI70R-99	ISO 3	Ultra-Borderseal		◆	70	9" x 9" (23cm x 23cm)	50 ea/bag; 2 bags/pack; 6 packs/case
TS3PBI70S-99	ISO 3	Ultra-Borderseal	⚡	◆	70	9" x 9" (23cm x 23cm)	100 ea/bag; 5 bags/case
TS3PBI70S-12	ISO 3	Ultra-Borderseal	⚡	◆	70	12" x 12" (30cm x 30cm)	100 ea/bag; 5 bags/case
TS3PBI100-99	ISO 3	Ultra-Borderseal		◆	100	9" x 9" (23cm x 23cm)	100 ea/pail; 2 pails/case
TS3PBI100R-99	ISO 3	Ultra-Borderseal		◆	100	9" x 9" (23cm x 23cm)	50 ea/bag; 2 bags/pack; 6 packs/case

†ESD Electrostatic Dissipative Packaging

*IPA (Isopropyl Alcohol) is USP grade

Physical Properties

Basis Weight	140 g/m ²
Material	100% Polyester
Absorbency	Extrinsic Capacity: >400 ml/m ² Intrinsic Capacity: >2.6 ml/g Rate: <1 second

Purity Specifications

	Target (x 10 ⁶ particles/m ²)
Particles & Fibers	
Particles >0.50um	<5.0
Particles >5.0um	<0.3
Fibers >100um	<400

*Particles: IEST-RP-CC004.3 Section 6.1.4

Fibers: IEST-RP-CC004.3 Section 6.2.2 (Orbital Shake Test)

Nonvolatile Residue

Extractant	Target
IPA	<0.04 g/m ²
DI Water	<0.01 g/m ²

* IEST-RP-CC004.3 Section 7.1.2 (Short Term Extraction)

Extractable Ions

Ion	Target
Sodium (Na ⁺)	<0.02 ppm
Potassium (K ⁺)	<0.01 ppm
Calcium (Ca ²⁺)	<0.20 ppm
Chloride (Cl ⁻)	<0.02 ppm
Magnesium (Mg ²⁺)	<0.02 ppm

* IEST-RP-CC004.3 Section 7.2.2.1B (Standard Extraction)



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Toll Free: 844.309.2376



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www.Teknipure.com

TekniClean Polyester Knit Wipers

■ CHARACTERISTICS

The industry "gold standard" for cleanliness and durable performance made with TekniPure's proprietary clean-manufacturing process to exceed your cleanroom requirements with every use.

■ APPLICATIONS

- Environmental cleaning
- Product transfers & storage
- Suitable for use in ISO 4 and higher cleanrooms

■ FEATURES & BENEFITS

- "Gold Standard" for cleanliness, abrasion & chemical resistance
- The 'go-to' solution for your everyday critical environment wiping needs
- Available in dry and presaturated forms



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TekniClean Polyester Knit Wipers

Product	Class	Edge Finish	Pre-Sat	Sterile†	IPA%*	Wiper Size	Packaging
TC2PL1-99	ISO 4	Laser Seal				9" x 9" (23cm x 23cm)	150 ea/bag; 10 bags/case
TC2PL1-99G	ISO 4	Laser Seal				9" x 9" (23cm x 23cm)	150 ea/bag; 10 bags/case
TS2PLI10-99	ISO 4	Laser Seal	◆		10%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PLI10R-99	ISO 4	Laser Seal	◆		10%	9" x 9" (23cm x 23cm)	75 ea/bag; 2 bags/pack 4 packs/case
TS2PLI70-99	ISO 4	Laser Seal	◆		70%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PLI70R-99	ISO 4	Laser Seal	◆		70%	9" x 9" (23cm x 23cm)	75 ea/bag; 2 bags/pack 4 packs/case
TS2PL2I70-99	ISO 4	Laser Seal	◆		70%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PL2I70R-99	ISO 4	Laser Seal	◆		70%	9" x 9" (23cm x 23cm)	75 ea/pack; 8 packs/case
TC2PU1-44	ISO 4	Ultra-Edge				4" x 4" (10cm x 10cm)	600 ea/bag (150/inner bag) 10 bags/case
TC2PU1-99	ISO 4	Ultra-Edge				9" x 9" (23cm x 23cm)	100 ea/bag (50/inner bag) 10 bags/case
TC2PU1-12	ISO 4	Ultra-Edge				12" x 12" (30cm x 30cm)	100 ea/bag (50/inner bag) 10 bags/case
TC2PU1-24	ISO 4	Ultra-Edge				24" x 24" (60cm x 60cm)	25 ea/bag; 6 bags/case
TS2PUI09-99	ISO 4	Ultra-Edge	◆		9%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PUI09R-99	ISO 4	Ultra-Edge	◆		9%	9" x 9" (23cm x 23cm)	50 ea/refill pack; 12 packs/case
TS2PUI09Z-99	ISO 4	Ultra-Edge	◆		9%	9" x 9" (23cm x 23cm)	50 ea/flex pack; 15 flex packs/case
TS2PUI70-44	ISO 4	Ultra-Edge	◆		70%	4" x 4" (10cm x 10cm)	600 ea/pail; 2 pails/case
TS2PUI70-99	ISO 4	Ultra-Edge	◆		70%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PUI70R-99	ISO 4	Ultra-Edge	◆		70%	9" x 9" (23cm x 23cm)	50 ea/refill pack; 12 packs/case
TS2PUI70Z-99	ISO 4	Ultra-Edge	◆		70%	9" x 9" (23cm x 23cm)	50 ea/flex pack; 15 flex packs/case
TS2PUI70P-99	ISO 4	Ultra-Edge	◆		70%	9" x 9" (23cm x 23cm)	40 ea/pouch 24 pouches/case
TS2PUI70-12	ISO 4	Ultra-Edge	◆		70%	12" x 12" (30cm x 30cm)	100 ea/pail; 2 pails/case
TS2PUI70R-12	ISO 4	Ultra-Edge	◆		70%	12" x 12" (30cm x 30cm)	50 ea/bag; 2 bags/pack; 4 packs/case
TS2PUI100-44	ISO 4	Ultra-Edge	◆		100%	4" x 4" (10cm x 10cm)	600 ea/pail; 2 pails/case
TS2PUI100R-44	ISO 4	Ultra-Edge	◆		100%	4" x 4" (10cm x 10cm)	300 ea/bag; 2 bags/pack; 4 packs/case
TS2PUI100-99	ISO 4	Ultra-Edge	◆		100%	9" x 9" (23cm x 23cm)	150 ea/pail; 2 pails/case
TS2PUI100R-99	ISO 4	Ultra-Edge	◆		100%	9" x 9" (23cm x 23cm)	50 ea/pack; 12 packs/case
TS2PUI100Z-99	ISO 4	Ultra-Edge	◆		100%	9" x 9" (23cm x 23cm)	50 ea/flex pack; 15 flex packs/case
TC2PS12S	ISO 4	Standard		◆		12" x 12" (31cm x 31cm)	20 ea/bag; 25 bags/case
TC2P99S	ISO 4	Standard		◆		9" x 9" (23cm x 23cm)	20 ea/bag; 25 bags/case

†Validated sterilization via gamma irradiation to a Sterility Assurance Level of 10⁻⁶ according to AAMI Guidelines

*IPA (Isopropyl Alcohol) is USP grade



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TekniClean Polyester Knit Wipers

Physical Properties

Basis Weight	140 g/m ²
Material	100% Polyester
Absorbency	Extrinsic Capacity: >410 ml/m ² Intrinsic Capacity: >2.6 ml/g Rate: <1 second

Purity Specifications

Particles & Fibers	Target* Sterile	Target*	Target*
		Laser Sealed Edge	Ultra-Edge
Particles >0.50um	<5.0	<11.0	<5.0
Particles >5.0um	<0.5	<0.8	<0.3
Fibers >100um	<400	<400	<400

* x 10⁶ particles/m²

*Particles: IEST-RP-CC004.3 Section 6.1.4

Fibers: IEST-RP-CC004.3 Section 6.2.2 (Orbital Shake Test)

Nonvolatile Residue

Extractant	Target	Target
	Laser Sealed Edge	Sterile & Ultrasonic Sealed Edge
IPA	<0.08 g/m ²	<0.04 g/m ²
DI Water	<0.03 g/m ²	<0.01 g/m ²

*IEST-RP-CC004.3 Section 7.1.2

Extractable Ions

Sterile & Laser Sealed Edge

Ion	Target
Sodium (Na ⁺)	<0.20 ppm
Potassium(K ⁺)	<0.10 ppm
Calcium (Ca ²⁺)	<0.20 ppm
Chloride (Cl ⁻)	<0.10 ppm
Magnesium (Mg ²⁺)	<0.10 ppm

*IEST-RP-CC004.3 Section 7.1.2 (Short Term Extraction)

Ultrasonic Sealed Edge

Ion	Target
Sodium (Na ⁺)	<0.02 ppm
Potassium(K ⁺)	<0.01 ppm
Calcium (Ca ²⁺)	<0.02 ppm
Chloride (Cl ⁻)	<0.02 ppm
Magnesium (Mg ²⁺)	<0.02ppm

* IEST-RP-CC004.3 Section 7.2.2.1B



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■ APPLICATIONS

- Environmental cleaning
- Product transfers & storage
- Suitable for use in ISO 5 and higher cleanrooms

■ FEATURES & BENEFITS

- "Gold Standard" for cleanliness, abrasion & chemical resistance
- The 'go-to' solution for your everyday critical environment wiping needs
- Available in dry and presaturated forms



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Product	Class	Edge Finish	Wiper Size	Packaging
TC1PS2-99	ISO 5	Standard	9" x 9" (23cm x 23cm)	150 ea/bag; 8 bags/case
TC1PS1-20	ISO 5	Standard	20" x 20" (51cm x 51cm)	25 ea/bag; 4 bags/case
TC1PS1-26	ISO 5	Standard	26" x 26" (66cm x 66cm)	25 ea/bag; 4 bags/case
TC1PS2-24300	ISO 5	Standard	24" x 300'	1 roll/case

Physical Properties

Basis Weight	120 g/m ²
Thickness	0.46mm (+/- 0.02mm)
Material	100% Polyester
Absorbency	Extrinsic Capacity: >400 ml/m ² Intrinsic Capacity: >2.3 ml/g Rate: <1 second

Purity Specifications

Particles & Fibers	Target (x 10 ⁶ particles/m ²)
Particles >0.50um	<10.0
Particles >5.0um	<2.0
Fibers >100um	<600

*Particles: IEST-RP-CC004.3 Section 6.1.4

Fibers: IEST-RP-CC004.3 Section 6.2.2 (Orbital Shake Test)

Nonvolatile Residue

Extractant	Target
IPA	<0.08 g/m ²
DI Water	<0.02 g/m ²

* IEST-RP-CC004.3 Section 7.1.2 (Short Term Extraction)

Extractable Ions

Ion	Target
Sodium (Na ⁺)	<0.3 ppm
Potassium (K ⁺)	<0.2 ppm
Calcium (Ca ²⁺)	<0.4 ppm
Chloride (Cl ⁻)	<0.2 ppm
Magnesium (Mg ²⁺)	<0.3 ppm

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