



Document Title:	Teknipure C of C
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Approved By:	Eric Hilkman
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Certificate of Conformance

Wiper Code: TS-MW-3

Lot No: 527273

I. Physical Property Variables(WI-QCE-QA-04)

Property	Target	Lower	Upper	Units	Test Method
Head Length	12	11	12	mm	Ruler
Handle Length	57	58	58	mm	Ruler
Total Length	70	69	70	mm	Ruler

II. Test for Particles (particles/swab)- Orbital Shake Test(WI-SOP-QA-04)

Particle size	Result (Average of 3 trials)	Specs	JUDGMENT
> 0.5 um	2850	< 4000	PASS

III. Test for Extractable Matters (mg/swab) • Short Term Extraction (WI-SOP-QA-03)

Test Solution	Result (Average of 3 trials)	Specs	JUDGMENT
D1 Water	0.1493	< 1.00	PASS
D1 IPA	0.1687	< 1.00	PASS

IV. Test for Specific Extractable Ions (ug/swab) - Standard Extraction Method (WI-SOP-QA-05)

Extractable Ions	Result (Average of 3 trials)	Specs	JUDGMENT
Chloride (Cl ⁻)	ND	< 2.00	PASS
Sulphate (SO ₄ ²⁻)	0.0062	< 2.00	PASS

The packaging materials,method & environment of this finished product are in accordance with Teknipure specifications.

Tested By: Liang Jia En

Laboratory Manager: Xu Ying

Date of Manufacture: 08-02-2023