Title	Teknipure C of A
Document Number	FM-8.2.5.3
Revision Date	February 12, 2024

Certificate of Analysis

Wiper Part No: 21A00P818 **LOT No: 527547**

Basis Weight (g/m²) ASTM D3776			Thickness (mm) ASTM D1777-96			Orbital Shake Test for Particles IEST-RP-CC004.3 Section 6.1.4 (x10⁶ particle/m²)				Fiber/Particles IEST-RP-CC004.3 Section 6.2.2 (particle/m²)		Test For Sorbency Capacity & Rate IEST-RP-C004.3 Section 8.1					
Average	Lower SPEC Limit	Upper SPEC Limit	Thick-ness Average	Thick-ness Lower	Thick-ness Upper	>0.50µm Average	>0.50 µm SPEC	>5.0 µm Average	>5.0µm SPEC	>100µm Average	>100µm SPEC	Extrinsic Capacity (ml/m²) Average	Extrinsic Capacity SPEC	Intrinsic Capacity (ml/g) Average	Intrinsic Capacity SPEC	Sorptive Rate (Sec.) Average	Sorptive Rate (Sec.) SPEC
56	54	58	0.25	0.20	0.30	46.1	< 80.0	0.19	< 0.26	163	< 300	334	>280	4.6	> 4.0	< 1	< 1

Extractables - Short Term Extraction (g/m²) IEST-RP-CC004.3 Section 7.1.2				Specific Extractable Ions (ug/g or ppm) IEST-RP-C004.3 Section 7.2.2.1B									
DI Water Average	DI Water SPEC	IPA Average	IPA SPEC	Sodium (Na^+) Average	Sodium (Na^+) SPEC	Potassium (K^+) Average	Potassium (K^+) SPEC	Calcium (Ca^{2+}) Average	Calcium (Ca^{2+}) SPEC	Chloride (Cl^-) Average	Chloride (Cl^-) SPEC	Magnesium (Mg^{2+}) Average	Magnesium (Mg^{2+}) SPEC
0.035	< 0.07	0.0045	< 0.006	13.1	< 50.0	14.9	< 30.0	13.2	<30.0	11.3	< 30.0	17.3	< 50.0

Product Cleanliness Specifications

The raw materials used in the production of this finished product are compliant with IEST-RP-CC004.3 and in accordance with Teknipure specifications.

Product Packaging Specifications

The packaging materials, method & environment of this finished product are in accordance with Teknipure specifications.

Tested By: (Production Technician) Bill

Inspected By: (Quality) Monte

Name (printed): Bill

Date of Manufacture: Sep. 25, 2024