Title	Teknipure C of A
Document Number	FM-8.2.5.3
Revision Date	February 12, 2024

## **Certificate of Analysis**

Wiper Part No: TC2PU1-44 LOT No: 202503

Basis Weight (g/m²) ASTM D3776		Thickness (mm) ASTM D1777-96			Orbital Shake Test for Particles IEST-RP-CC004.3 Section 6.1.4 (x10 <sup>6</sup> particle/m <sup>2</sup> )			Fiber/Particles IEST-RP-CC004.3 Section 6.2.2 (particle/m²)		Test For Sorbency Capacity & Rate IEST-RP-C004.3 Section 8.1							
Average	Lower SPEC Limit	Upper SPEC Limit	Thick- ness Average	Thick- ness Lower	Thick- ness Upper	>0.50µm Average	>0.50 µm SPEC	>5.0 µm Average	>5.0μm SPEC	>100µm Average	>100µm SPEC	Extrinsic Capacity (ml/m²) Average	Extrinsic Capacity SPEC	Intrinsic Capacity (mI/g) Average	Intrinsic Capacity SPEC	Sorptive Rate (Sec.) Average	Sorptive Rate (Sec.) SPEC
140	135	142	0.45	0.43	0.48	4.05	<5.0	0.23	<0.3	339	<400	426	>400	3.0	>2.8	<1	<1

Extractables - Short Term Extraction (g/m²) IEST-RP-CC004.3 Section 7.1.2					Specific Extractable lons (ug/g or ppm) IEST-RP-C004.3 Section 7.2.2.1B									
DI Water Average	DI Water SPEC	IPA Average	IPA SPEC	Sodium (Na <sup>+</sup> ) Average	Sodium (Na <sup>+</sup> ) SPEC	Potassium (K <sup>+</sup> ) Average	Potassium (K <sup>+</sup> ) SPEC	Calcium (Ca <sup>2+</sup> ) Average	Calcium (Ca <sup>2+</sup> ) SPEC	Chloride (Cl') Average	Chloride (Cl') SPEC	Magnesium (Mg <sup>2+</sup> ) Average	Magnesium (Mg <sup>2+</sup> ) SPEC	
0.007	< 0.01	0.030	< 0.04	0.014	< 0.02	0.004	<0.01	0.009	< 0.02	0.010	< 0.02	0.015	<0.02	

## **Product Cleanliness Specifications**

The raw materials used in the production of this finished product are compliant with IEST-RP-CC004.3 and in accordance with Teknipure specifications.

## **Product Packaging Specifications**

The packaging materials, method & environment of this finished product are in accordance with Teknipure specifications.

Tested By: (Production Technician)	祛志蕎
Inspected By: (Quality)	王雪艳
Name (printed):	王雪艳
Date of Manufacture: May.12.2025	
Expiration date: May. 2030	





