Title	Teknipure C of A				
Document Number	FM-8.2.5.3				
Revision Date	February 12, 2024				

Certificate of Analysis

Wiper Part No: TC1PS2-99 **LOT No:** 372503

	s Weight (g ASTM D377	eight (g/m²) Thickness (mm) M D3776 ASTM D1777-96			Orbital Shake Test for Particles IEST-RP-CC004.3 Section 6.1.4 (x10 ⁶ particle/m ²)			Fiber/Particles IEST-RP-CC004.3 Section 6.2.2 (particle/m²)		Test For Sorbency Capacity & Rate IEST-RP-C004.3 Section 8.1							
Average	Lower SPEC Limit	Upper SPEC Limit	Thick- ness Average	Thick- ness Lower	Thick- ness Upper	>0.50µm Average	>0.50 µm SPEC	>5.0 µm Average	>5.0μm SPEC	>100µm Average	>100µm SPEC	Extrinsic Capacity (ml/m²) Average	Extrinsic Capacity SPEC	Intrinsic Capacity (mI/g) Average	Intrinsic Capacity SPEC	Sorptive Rate (Sec.) Average	Sorptive Rate (Sec.) SPEC
120	115	124	0.46	0.42	0.48	8.0	<10	1.5	<2.0	447	<600	430	>400	2.5	>2.3	<1	<1

	(g/	ort Term Ext m²) l.3 Section		Specific Extractable lons (ug/g or ppm) IEST-RP-C004.3 Section 7.2.2.1B									
DI Water Average	DI Water SPEC	IPA Average	IPA SPEC	Sodium (Na ⁺) Average	Sodium (Na ⁺) SPEC	Potassium (K ⁺) Average	Potassium (K [†]) SPEC	Calcium (Ca ²⁺) Average	Calcium (Ca ²⁺) SPEC	Chloride (Cl') Average	Chloride (Cl') SPEC	Magnesium (Mg ²⁺) Average	Magnesium (Mg ²⁺) SPEC
0.010	< 0.02	0.050	<0.08	0.23	< 0.30	0.011	<0.20	0.24	< 0.40	0.16	<0.20	0.24	<0.30

Product Cleanliness Specifications

The raw materials used in the production of this finished product are compliant with IEST-RP-CC004.3 and in accordance with Teknipure specifications.

Product Packaging Specifications

The packaging materials, method & environment of this finished product are in accordance with Teknipure specifications.

Tested By: (Production Technician):	John Condon
Inspected By: (Quality):	John Condon
Name (printed):	John Condon
Date of Manufacture: Sep.10.2025	
Expiration date: Sep. 2030	







