

Title	Teknipure C of A
Document Number	FM-8.2.5.3
Revision Date	February 12, 2024

Certificate of Analysis

Wiper Part No: TM-MFP-516P

LOT No: 382503

Basis Weight (g/m ²) ASTM D3776			Thickness (mm) ASTM D1777-96			Orbital Shake Test for Particles IEST-RP-CC004.3 Section 6.1.4 (x10 ⁶ particle/m ²)				Fiber/Particles IEST-RP-CC004.3 Section 6.2.2 (particle/m ²)		Test For Sorbency Capacity & Rate IEST-RP-C004.3 Section 8.1					
Average	Lower SPEC Limit	Upper SPEC Limit	Thick- ness Average	Thick- ness Lower	Thick- ness Upper	>0.50µm Average	>0.50 µm SPEC	>5.0 µm Average	>5.0µm SPEC	>100µm Average	>100µm SPEC	Extrinsic Capacity (ml/m ²) Average	Extrinsic Capacity SPEC	Intrinsic Capacity (ml/g) Average	Intrinsic Capacity SPEC	Sorptive Rate (Sec.) Average	Sorptive Rate (Sec.) SPEC
500	478	520	2.60	2.49	2.80	-	-	-	-	1540	<2000	6.4	>6.0	2.3	<3.0	-	-

Extractables - Short Term Extraction (g/m ²) IEST-RP-CC004.3 Section 7.1.2				Specific Extractable Ions (ug/g or ppm) IEST-RP-C004.3 Section 7.2.2.1B									
DI Water Average	DI Water SPEC	IPA Average	IPA SPEC	Sodium (Na ⁺) Average	Sodium (Na ⁺) SPEC	Potassium (K ⁺) Average	Potassium (K ⁺) SPEC	Calcium (Ca ²⁺) Average	Calcium (Ca ²⁺) SPEC	Chloride (Cl ⁻) Average	Chloride (Cl ⁻) SPEC	Magnesium (Mg ²⁺) Average	Magnesium (Mg ²⁺) SPEC
670	<1000	503	<1000	-	-	-	-	-	-	-	-	-	-

Product Cleanliness Specifications

The raw materials used in the production of this finished product are compliant with IEST-RP-CC004.3 and in accordance with Teknipure specifications.

Product Packaging Specifications

The packaging materials, method & environment of this finished product are in accordance with Teknipure specifications.

Tested By: (Production Technician): John Condon

Inspected By: (Quality): John Condon

Name (printed): John Condon

Date of Manufacture: Sep.15.2025

Expiration date: Sep. 2030



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